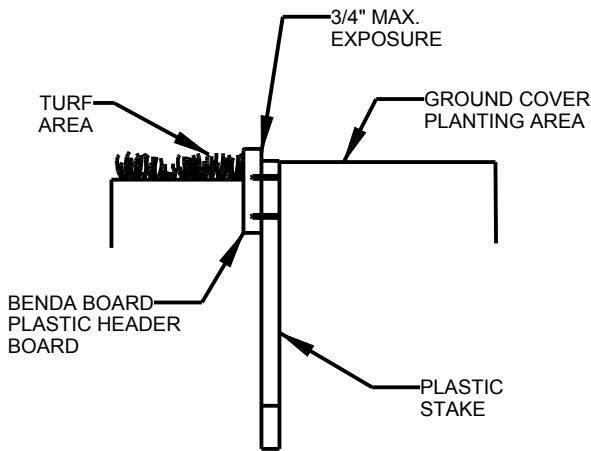


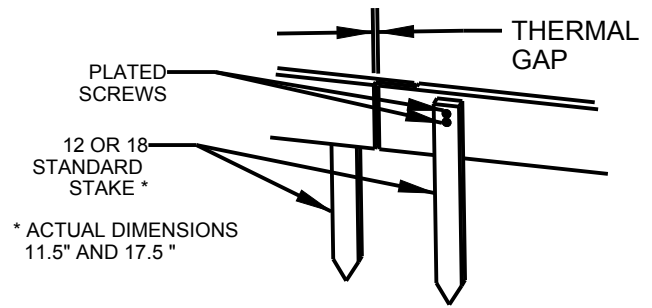
# BENDA BOARD INSTALLATION GUIDE

## 3 SELECT FROM OPTIONS BELOW TO SECURE SLIP JOINT AT END OF BOARD

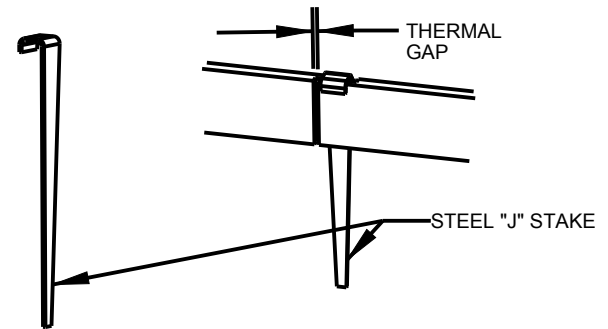
- 1** DIG DOWN INTO THE GROUND. EXPOSE AS LITTLE BOARD AS POSSIBLE. 3/4" MAXIMUM RECOMMENDED. THIS REDUCES THERMAL EXPANSION.



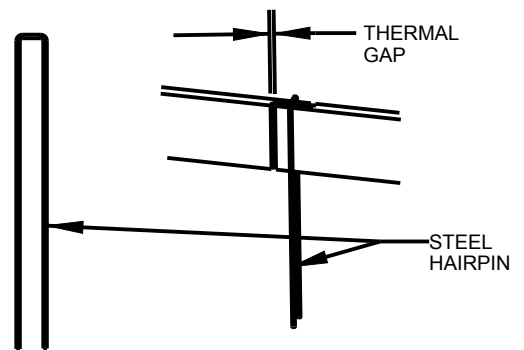
- 3a** USE TWO STANDARD STAKES MOUNTED ON OPPOSING SIDES LEAVING A GAP FOR THERMAL EXPANSION. USE PLATED SCREWS TO JOIN BOARD TO STAKE.



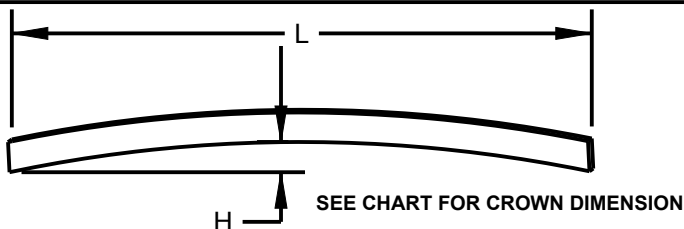
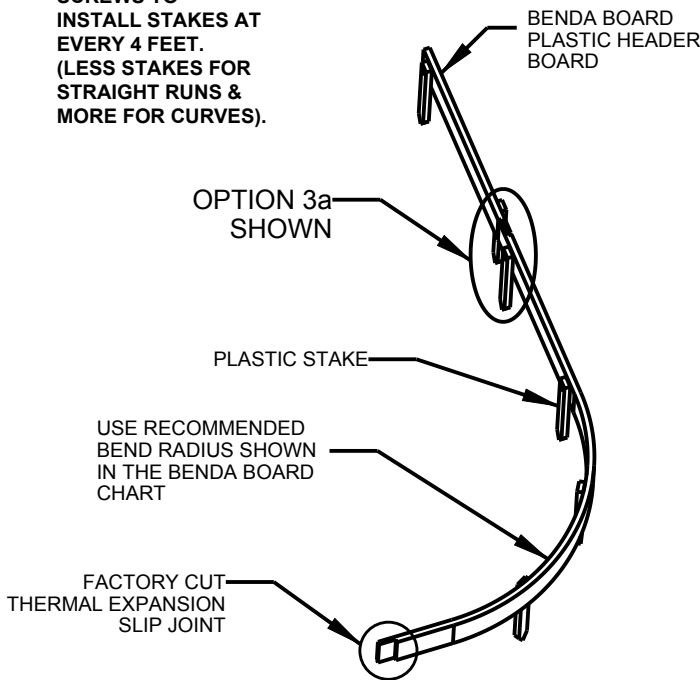
- 3b** USE A STEEL "J" STAKE LEAVING A GAP FOR THERMAL EXPANSION



- 3c** USE A STEEL HAIRPIN LEAVING A GAP FOR THERMAL EXPANSION



- 2** USE PLATED SCREWS TO INSTALL STAKES AT EVERY 4 FEET. (LESS STAKES FOR STRAIGHT RUNS & MORE FOR CURVES).



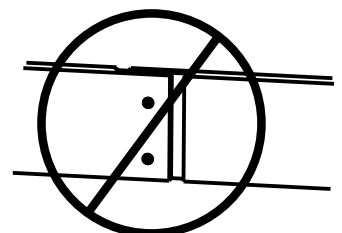
### BENDA BOARD CHART

AVAILABLE SIZES	RECOMMENDED GAP MIN - MAX	MIN. BEND RADIUS	MAX. CROWN H / L
1.82 cm x 8.5 cm x 6.04 m (.72 in x 3.35 in x 19 ft 10 in / 1x4x20)	1/4" - 1/2"	24"	19" / 20'
3.47 cm x 8.63 cm x 6.04 m (1.37 in x 3.4 in x 19 ft 10 in / 2x4x20)	1/2" - 3/4"	36"	16" / 20'
1.65 cm x 13.58 cm x 6.04 m (.65 in x 5.35 in x 19 ft 10 in / 1X6X20)	1/2" - 3/4"	24"	9" / 20'
3.42 cm x 13.71 cm x 4.82 m (1.35 in x 5.4 in x 15 ft 10 in / 2X6X16)	3/4" - 1"	36"	N/A

USE COARSE WOOD WORKING TOOLS FOR CUTTING & DRILLING



DO NOT SCREW BOARDS TOGETHER



[www.epicplastics.com](http://www.epicplastics.com)